

UNIWASH

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 571745

Version No: 4.5

Safety Data Sheet

Issue Date: 14/12/2017

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L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	UNIWASH
Chemical Name	Not Applicable
Synonyms	Product Part Number: 571745 (25 liter), 659375 (210 liter),
Chemical formula	Not Applicable
Other means of identification	571745, 8068-46

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Cleaning agent: This composition meets the criteria for not being harmful to the marine environment according to MARPOL Annex V and may be discharged into the sea when used to clean cargo holds and external surfaces on ships.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Maritime Services
Address	PO Box 33 Lysaker Norway NO-1324 Norway
Telephone	+47 67 58 40 00
Fax	+47 67 58 47 30
Website	Not Available
Email	chemicals@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Serious Eye Damage/Eye Irritation Category 1
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Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H318	Causes serious eye damage.
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Precautionary statement(s) Prevention

P280	Wear protective gloves, protective clothing, eye protection and face protection.
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Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
68891-38-3	1-5	<u>sodium lauryl ether sulfate</u>
68155-07-7*	1-5	<u>cocamide diethanolamide.</u>
25155-30-0	1-5	<u>sodium dodecylbenzenesulfonate</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
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Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ If swallowed do NOT induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves in the event of a fire. ▸ Prevent, by any means available, spillage from entering drains or water courses.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. <p>May emit poisonous fumes. May emit corrosive fumes.</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment.
Major Spills	<p>Environmental hazard - contain spillage. Moderate hazard.</p> <ul style="list-style-type: none"> ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage of concentrated product from entering drains or water course. ▸ Stop leak if safe to do so. ▸ Contain spill with sand, earth or vermiculite. ▸ Collect recoverable product into labelled containers for recycling. ▸ Neutralise/decontaminate residue (see Section 13 for specific agent). ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▸ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

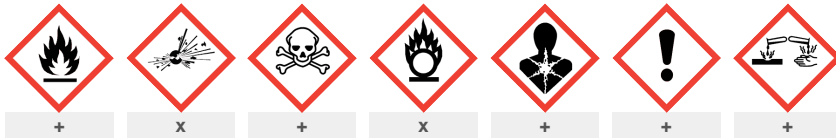
SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	None known



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
sodium dodecylbenzenesulfonate	2.1 mg/m ³	23 mg/m ³	87 mg/m ³

Ingredient	Original IDLH	Revised IDLH
sodium lauryl ether sulfate	Not Available	Not Available
cocamide diethanolamide.	Not Available	Not Available
sodium dodecylbenzenesulfonate	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
sodium lauryl ether sulfate	E	≤ 0.01 mg/m ³
cocamide diethanolamide.	E	≤ 0.1 ppm
sodium dodecylbenzenesulfonate	E	≤ 0.01 mg/m ³

Notes:


Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or

more.

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with side shields. ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Overalls. ▸ P.V.C apron. ▸ Barrier cream.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid, pale yellow, soluble in water		
Physical state	Liquid	Relative density (Water = 1)	1.01 - 1.02
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	7-8	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>100	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
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Continued...

Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis.</p> <p>Anionic surfactants/ hydrotropes generally produce skin reactions following the removal of natural oils. The skin may appear red and may become sore. Papular dermatitis may also develop.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Direct eye contact with some concentrated anionic surfactants/ hydrotropes produces corneal damage, in some cases severe. Low concentrations may produce immediate discomfort, conjunctival hyperaemia, and oedema of the corneal epithelium. Healing may take several days.</p>
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

UNIWASH	TOXICITY	IRRITATION
	Not Available	Not Available
sodium lauryl ether sulfate	TOXICITY	IRRITATION
	Oral (Rat) LD50; 1600 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit):25 mg/24 hr moderate
		Skin: adverse effect observed (irritating) ^[1]
cocamide diethanolamide.	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available
	Oral (Rat) LD50; >2000 mg/kg ^[1]	
sodium dodecylbenzenesulfonate	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 0.25 mg/24hr-SEVERE
	Inhalation(Rat) LC50; 0.31 mg/L4h ^[1]	Eye (rabbit): 1% - SEVERE
	Oral (Rat) LD50; 438 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 20 mg/24 hr-SEVERE
		Skin: adverse effect observed (corrosive) ^[1]
	Skin: no adverse effect observed (not irritating) ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<p>SODIUM LAURYL ETHER SULFATE</p>	<p>* [CESIO] Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air. Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15-pentaoxaheptacosan-1-ol) was stable enough to be isolated. Alkyl ether sulfates (alcohol or alkyl ethoxysulfates) (AES) (syn: AAASD ,alkyl alcohol alkoxyate sulfates, SLES) are generally classified according to Comité Européen des Agents de Surface et leurs Intermédiaires Organiques (CESIO) as Irritant (Xi) with the risk phrases R38 (Irritating to skin) and R36 (Irritating to eyes). An exception has been made for AES (2-3E0) in a concentration of 70-75% where R36 is substituted with R41 (Risk of serious damage to eyes). AES are not included in Annex 1 of the list of dangerous substances of Council Directive 67/548/EEC. In assessing this family the Cosmetic Ingredient Review (CIR) Expert Panel recognized that most of the acute oral toxicity, dermal irritation and sensitization, subchronic and chronic oral toxicity, reproductive and developmental toxicity, carcinogenicity, and photosensitization studies have been conducted on ammonium laureth sulfate and sodium laureth sulfate. Sodium and ammonium laureth sulfate have not evoked adverse responses in any toxicological testing, including acute oral toxicity, sub-chronic and chronic oral toxicity, reproductive and develop-mental toxicity, carcinogenicity, and photosensitization studies. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>
<p>cocamide diethanolamide.</p>	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Fatty acid amides (FAA) are ubiquitous in household and commercial environments. The most common of these are based on coconut oil fatty acids alkanolamides. These are the most widely studied in terms of human exposure. Fatty acid diethanolamides (C8-C18) are classified by Comité Européen des Agents de Surface et de leurs Intermédiaires Organiques (CESIO) as Irritating (Xi) with the risk phrases R38 (Irritating to skin) and R41 (Risk of serious damage to eyes). For Fatty Nitrogen Derived (FND) Amides (including several high molecular weight alkyl amino acid amides) The chemicals in the Fatty Nitrogen Derived (FND) Amides of surfactants are similar to the class in general as to physical/chemical properties, environmental fate and toxicity. Human exposure to these chemicals is substantially documented. The Fatty nitrogen-derived amides (FND amides) comprise four categories: Subcategory I: Substituted Amides Subcategory II: Fatty Acid Reaction Products with Amino Compounds (Note: Subcategory II chemicals, in many cases, contain Subcategory I chemicals as major components) Subcategory III: Imidazole Derivatives Subcategory IV: FND Amphoterics Acute Toxicity: The low acute oral toxicity of the FND Amides is well established across all Subcategories by the available data. The limited acute toxicity of these chemicals is also confirmed by four acute dermal and two acute inhalation studies. Repeated Dose and Reproductive Toxicity: Two subchronic toxicity studies demonstrating low toxicity are available for Subcategory I chemicals. Coconut oil diethanolamine condensate is possibly carcinogenic to humans (IARC Group 2B) In a study of the dermal application in mice, coconut oil diethanolamine condensate increased the incidence of hepatocellular carcinoma and hepatocellular adenoma in males and females, and of hepatoblastoma in males. The incidence of renal tubule adenoma and carcinoma combined was also increased in males. In a study of dermal application in rats, no increase in tumour incidence was observed. Tumours of the kidney and hepatoblastoma are rare spontaneous neoplasms in experimental animals. The amide linkage between diethanolamine and of the fatty acid moiety is resistant to metabolic hydrolysis. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. for diethanolamine (DEA): In animal studies, DEA has low acute toxicity via the oral and dermal routes with moderate skin irritation and severe eye irritation. In subchronic toxicity testing conducted via the oral route in rats and mice, the main effects observed were increased organ weights and histopathology of the kidney and/or liver, with the majority of other tissue effects noted only at relatively high dosages. In subchronic studies conducted via the dermal route, skin irritation was noted as well as systemic effects similar to those observed in the oral studies. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>

UNIWASH

UNIWASH & SODIUM DODECYLBENZENESULFONATE	<p>Linear alkylbenzene sulfonates (LAS) are classified as Irritant (Xi) with the risk phrases R38 (Irritating to skin) and R41 (Risk of serious damage to eyes) according to CESIO (CESIO 2000). LAS are not included in Annex 1 of list of dangerous substances of Council Directive 67/548/EEC.</p> <p>Linear alkylbenzene sulfonic acids (LABS) are strong acids (pKa<2) are classified as corrosive (R34) Branched materials exhibit comparable toxicity to linear species.</p> <p>Acute toxicity: The available data indicate minimal to moderate toxicity, with LD50 values ranging from 500 to 2000 mg/kg body weight (bw).</p>
SODIUM LAURYL ETHER SULFATE & cocamide diethanolamide.	No significant acute toxicological data identified in literature search.
cocamide diethanolamide. & SODIUM DODECYLBENZENESULFONATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

UNIWASH	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

sodium lauryl ether sulfate	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Fish	0.26mg/L	5
EC50	48h	Crustacea	2.43-4.01mg/l	4	

cocamide diethanolamide.	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	0.07mg/l	2
	LC50	96h	Fish	2.4mg/l	2
EC50	48h	Crustacea	~3.2mg/l	2	

sodium dodecylbenzenesulfonate	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	0.59mg/L	4
	EC50	72h	Algae or other aquatic plants	21mg/l	2
	EC50	48h	Crustacea	0.065-0.085mg/L	4
	EC50(ECx)	48h	Crustacea	0.065-0.085mg/L	4
EC50	96h	Algae or other aquatic plants	0.9mg/L	5	

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For surfactants:

Environmental fate:

Octanol/water partition coefficients cannot easily be determined for surfactants because one part of the molecule is hydrophilic and the other part is hydrophobic.

Consequently they tend to accumulate at the interface and are not extracted into one or other of the liquid phases. As a result surfactants are expected to transfer slowly, for example, from water into the flesh of fish.

For linear alkylbenzene sulfonic acids (LABS) (and their salts):

Environmental fate:

LABS are generally highly water soluble (miscible) and have a relatively low Kow. The environmental fate data indicate that these chemicals are highly susceptible to photo-and biodegradation.

LABS are strong acids (pKa <1) that are completely ionised in aqueous solutions.

DO NOT discharge concentrated product into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <ul style="list-style-type: none"> ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
sodium lauryl ether sulfate	Not Available
cocamide diethanolamide.	Not Available
sodium dodecylbenzenesulfonate	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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Product name	Ship Type
sodium lauryl ether sulfate	Not Available
cocamide diethanolamide.	Not Available
sodium dodecylbenzenesulfonate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

sodium lauryl ether sulfate is found on the following regulatory lists

Not Applicable

cocamide diethanolamide. is found on the following regulatory lists

Not Applicable

sodium dodecylbenzenesulfonate is found on the following regulatory lists

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (sodium lauryl ether sulfate; cocamide diethanolamide.; sodium dodecylbenzenesulfonate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	No (cocamide diethanolamide.)
Philippines - PICCS	No (cocamide diethanolamide.)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (sodium lauryl ether sulfate; cocamide diethanolamide.)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	14/12/2017
Initial Date	14/12/2017

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Notes

"This composition meets the criteria for not being harmful to the marine environment according to MARPOL Annex V and may be discharged into the sea when used to clean cargo holds and external surfaces on ships."

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VACUUM PIPE CLEANER - UNITOR

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 740498

Version No: 14.37

Safety Data Sheet

Issue Date: 31/08/2021

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	VACUUM PIPE CLEANER - UNITOR
Chemical Name	Not Applicable
Synonyms	740498
Chemical formula	Not Applicable
Other means of identification	740498, 740498 + 12345

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Acid cleaner - Product declaration number offshore: 304539
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS
Address	Willem Barentszstraat 50 Rotterdam 3165AB Netherlands
Telephone	+31 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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VACUUM PIPE CLEANER - UNITOR

Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	The Netherlands: National Poisons Information Cent		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
5329-14-6	7	<u>sulfamic acid</u>
7732-18-5	80-95	<u>water</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear.

Continued...

VACUUM PIPE CLEANER - UNITOR

	<ul style="list-style-type: none"> ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to strong acids:

- ▶ Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- ▶ Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- ▶ Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- ▶ Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the desiccating action of the acid on proteins in specific tissues.

INGESTION:

- ▶ Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- ▶ **DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.**
- ▶ Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- ▶ Charcoal has no place in acid management.
- ▶ Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- ▶ Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- ▶ Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- ▶ Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT use neutralising agents or any other additives.** Several litres of saline are required.
- ▶ Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
- ▶ Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures**Extinguishing media**

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk. ▶ Acids may react with metals to produce hydrogen, a highly flammable and explosive gas. <p>May emit poisonous fumes. May emit corrosive fumes.</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. 																																																	
Major Spills	<p>Chemical Class:acidic compounds, inorganic For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>foamed glass - pillows</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>expanded mineral - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>foamed glass - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, W, P, DGC</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>expanded mineral -particulate</td> <td>1</td> <td>blower</td> <td>skidloader</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>foamed glass- particulate</td> <td>2</td> <td>blower</td> <td>skidloader</td> <td>R, W, P, DGC</td> </tr> <tr> <td>foamed glass - particulate</td> <td>3</td> <td>throw</td> <td>skidloader</td> <td>R, W, P, DGC</td> </tr> </tbody> </table> <p>Legend DGC: Not effective where ground cover is dense R: Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988 Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. 					SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					foamed glass - pillows	1	throw	pitchfork	R, P, DGC, RT	expanded mineral - particulate	2	shovel	shovel	R, I, W, P, DGC	foamed glass - particulate	2	shovel	shovel	R, W, P, DGC	LAND SPILL - MEDIUM					expanded mineral -particulate	1	blower	skidloader	R, I, W, P, DGC	foamed glass- particulate	2	blower	skidloader	R, W, P, DGC	foamed glass - particulate	3	throw	skidloader	R, W, P, DGC
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foamed glass - particulate	3	throw	skidloader	R, W, P, DGC																																														

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

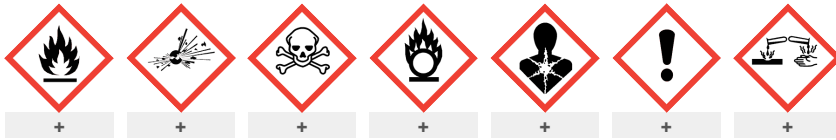
Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum.
Storage incompatibility	<p>Sulfamic acid:</p> <ul style="list-style-type: none"> ▶ reacts violently with chlorine, nitric acid, fuming nitric acid, strong bases, chlorine, hypochlorous acid, strong oxidising agents, sulfides, cyanides or when heated with nitrates, nitrites ▶ is strongly acidic in aqueous solution ▶ hydrolyses to ammonium bisulfate at elevated temperatures ▶ is incompatible with alkylene oxides, aliphatic amines, alkanolamines, amides, ammonia, epichlorohydrin, organic anhydrides, isocyanates, metal nitrates/ nitrites, oxidisers, vinyl acetate, common metals and their alloys, water <p>Contact with metals may result in the evolution of hydrogen (H₂) which can form explosive mixtures in air.</p>

▸ Avoid strong bases.



- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
sulfamic acid	9.5 mg/m3	100 mg/m3	630 mg/m3

Ingredient	Original IDLH	Revised IDLH
sulfamic acid	Not Available	Not Available
water	Not Available	Not Available

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <ul style="list-style-type: none"> ▸ Process controls which involve changing the way a job activity or process is done to reduce the risk.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▸ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ▸ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▸ Elbow length PVC gloves ▸ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Overalls. ▸ P.V.C apron. ▸ Barrier cream.

Recommended material(s)

Respiratory protection

Continued...

VACUUM PIPE CLEANER - UNITOR

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the

computer-generated selection:

VACUUM PIPE CLEANER - UNITOR

Material	CPI
BUTYL	A
NEOPRENE	A
VITON	A
NATURAL RUBBER	C
PVA	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant.

Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	-AUS / Class1 P2	-
up to 50	1000	-	-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	-2 P2
up to 100	10000	-	-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Liquid	Relative density (Water = 1)	1.2
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	>250	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (Not Available%)	1.1
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable.

Continued...

VACUUM PIPE CLEANER - UNITOR

	▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs.</p> <p>Acidic corrosives produce respiratory tract irritation with coughing, choking and mucous membrane damage. Symptoms of exposure may include dizziness, headache, nausea and weakness. In more severe exposures, pulmonary oedema may be evident either immediately or after a latent period of 5-72 hours.</p> <p>Inhalation of sulfamic acid may cause bloody spit, difficulty breathing, low blood pressure, headache, dizziness, bluish skin colour and lung congestion.</p> <p>Not normally a hazard due to non-volatile nature of product</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence. In the absence of such evidence, care should be taken nevertheless to ensure exposure is kept to a minimum and that suitable control measures be used, in an occupational setting to control vapours, fumes and aerosols.</p>
Ingestion	<p>Ingestion of acidic corrosives may produce circumoral burns with a distinct discolouration of the mucous membranes of the mouth, throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Oedema of the epiglottis may produce respiratory distress and possibly, asphyxia.</p> <p>Ingestion of sulfamic acid may cause vomiting, diarrhoea and a drop in blood pressure. Asphyxia may occur from oedema of the glottis. After initial recovery, onset of fever indicates mediastinitis or peritonitis from perforation of the esophagus or stomach.</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Concentrated solutions may cause chemical burns. The effects of sulfamic acid on the skin appear to be limited to the effects of low pH. Concentrations of greater than 20% of sulfamic acid may injure the skin.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period.</p> <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis.</p>
Eye	<p>Direct eye contact with acid corrosives may produce pain, lachrymation, photophobia and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possible irreversible damage.</p> <p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p> <p>Irritation of the eyes may produce a heavy secretion of tears (lachrymation).</p>
Chronic	<p>Repeated or prolonged exposure to acids may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.</p> <p>Gastrointestinal disturbances may also occur.</p> <p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p>

VACUUM PIPE CLEANER - UNITOR

TOXICITY

IRRITATION

Continued...

VACUUM PIPE CLEANER - UNITOR

	Oral (Rat)LC50: 3160 mg/kg ^[2]	Not Available
sulfamic acid	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 20 mg - moderate
	Oral (Rat) LD50; >2000 mg/kg ^[2]	Eye (rabbit): 250 ug/24 h - SEVERE
		Eye: adverse effect observed (irritating) ^[1]
		Skin (human): 4 %/5 days (I)- mild
		Skin (rabbit): 500 mg/24 h-SEVERE
		Skin: adverse effect observed (irritating) ^[1]
water	TOXICITY	IRRITATION
	Oral (Rat) LD50; >90000 mg/kg ^[2]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

SULFAMIC ACID	<p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p>
WATER	No significant acute toxicological data identified in literature search.
VACUUM PIPE CLEANER - UNITOR & SULFAMIC ACID	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.</p> <p>for acid mists, aerosols, vapours</p> <p>Data from assays for genotoxic activity in vitro suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airways from direct exposure to inhaled acidic mists, just as mucous plays an important role in protecting the gastric epithelium from its auto-secreted hydrochloric acid.</p>

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

VACUUM PIPE CLEANER - UNITOR	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish Pimpephales promelas (Fathead minnow)	70.3mg/L	8
sulfamic acid	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	840h	Crustacea	0.15mg/l	2
	LC50	96h	Fish	14.2mg/l	1
	EC50	72h	Algae or other aquatic plants	33.8mg/l	2
	EC50	48h	Crustacea	71.6mg/l	2

Continued...

VACUUM PIPE CLEANER - UNITOR

	Endpoint	Test Duration (hr)	Species	Value	Source
water	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms.

Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
sulfamic acid	HIGH	HIGH
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
sulfamic acid	LOW (LogKOW = -4.3438)

Mobility in soil

Ingredient	Mobility
sulfamic acid	LOW (KOC = 6.124)

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Treat and neutralise at an approved treatment plant.
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SECTION 14 Transport information**Labels Required**

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
sulfamic acid	Not Available
water	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
sulfamic acid	Not Available

VACUUM PIPE CLEANER - UNITOR

Product name	Ship Type
water	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

sulfamic acid is found on the following regulatory lists

Not Applicable

water is found on the following regulatory lists

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (sulfamic acid; water)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	31/08/2021
Initial Date	18/04/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

SDS Version Summary

Version	Date of Update	Sections Updated
13.37	31/08/2021	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Classification, Ingredients, Physical Properties, Toxicity and Irritation (Other)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

VACUUM PUMP OIL

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 320424

Version No: 2.2

Safety Data Sheet

Issue Date: 09/04/2021

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	VACUUM PUMP OIL
Chemical Name	Not Applicable
Synonyms	320424,597674
Chemical formula	Not Applicable
Other means of identification	320424

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 1A, Aspiration Hazard Category 1
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Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H304	May be fatal if swallowed and enters airways.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves and protective clothing.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P308+P313	IF exposed or concerned: Get medical advice/ attention.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
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Continued...

CAS No	%[weight]	Name
64742-54-7	<99	<u>paraffinic distillate, heavv, hydrotreated (mild)</u>
64742-55-8	<99	<u>paraffinic distillate, light, hydrotreated (mild)</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ If swallowed do NOT induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice. ▸ Avoid giving milk or oils. ▸ Avoid giving alcohol. ▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically.

For petroleum distillates

- In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption - decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration.
- Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.
- Positive pressure ventilation may be necessary.
- Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.
- After the initial episode, individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment. Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.
- Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.
- Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur. Careful consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators.

BP America Product Safety & Toxicology Department

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases.
- High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement.

NOTE: Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis. Product may be forced through considerable distances along tissue planes.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. <p>Combustion products include:</p> <ul style="list-style-type: none"> ' carbon dioxide (CO₂) ' sulfur oxides (SO_x) ' other pyrolysis products typical of burning organic material. <p>May emit poisonous fumes. May emit corrosive fumes.</p> <p>CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.</p>

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<p>Slippery when spilt.</p> <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. 																																																																															
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. <p>Chemical Class: aliphatic hydrocarbons For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>wood fiber - pillow</td> <td>2</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>treated wood fibre- pillow</td> <td>2</td> <td>throw</td> <td>pitchfork</td> <td>DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>3</td> <td>shovel</td> <td>shovel</td> <td>R, I, P</td> </tr> <tr> <td>foamed glass - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>blower</td> <td>skiploader</td> <td>R,W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>2</td> <td>throw</td> <td>skiploader</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>3</td> <td>blower</td> <td>skiploader</td> <td>R, I, P</td> </tr> <tr> <td>polypropylene - particulate</td> <td>3</td> <td>blower</td> <td>skiploader</td> <td>W, SS, DGC</td> </tr> <tr> <td>expanded mineral - particulate</td> <td>4</td> <td>blower</td> <td>skiploader</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>polypropylene - mat</td> <td>4</td> <td>throw</td> <td>skiploader</td> <td>DGC, RT</td> </tr> </tbody> </table> <p>Legend DGC: Not effective where ground cover is dense</p>					SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	wood fiber - pillow	2	throw	pitchfork	R, P, DGC, RT	treated wood fibre- pillow	2	throw	pitchfork	DGC, RT	sorbent clay - particulate	3	shovel	shovel	R, I, P	foamed glass - pillow	3	throw	pitchfork	R, P, DGC, RT	LAND SPILL - MEDIUM					cross-linked polymer - particulate	1	blower	skiploader	R,W, SS	cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT	sorbent clay - particulate	3	blower	skiploader	R, I, P	polypropylene - particulate	3	blower	skiploader	W, SS, DGC	expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC	polypropylene - mat	4	throw	skiploader	DGC, RT
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Continued...

R; Not reusable
 I: Not incinerable
 P: Effectiveness reduced when rainy
 RT: Not effective where terrain is rugged
 SS: Not for use within environmentally sensitive sites
 W: Effectiveness reduced when windy
 Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;
 R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988
 Slippery when spilt.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<p>The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.</p> <ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Electrostatic discharge may be generated during pumping - this may result in fire. ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec). ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<ul style="list-style-type: none"> · CARE: Water in contact with heated material may cause foaming or a steam explosion with possible severe burns from wide scattering of hot material. Resultant overflow of containers may result in fire. · Oil leaks in a pressurized circuit may result in a fine flammable spray (the lower flammability limit for oil mist is reached for a concentration of about 45 g/m³) · Autoignition temperatures may be significantly lower under particular conditions (slow oxidation on finely divided materials.. <ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	paraffinic distillate, heavy, hydrotreated (mild)	Oil Mist, mineral	5 mg/m ³	10 mg/m ³	Not Available	Not Available

Continued...

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	paraffinic distillate, light, hydrotreated (mild)	Oil Mist, mineral	5 mg/m3	10 mg/m3	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
paraffinic distillate, heavy, hydrotreated (mild)	140 mg/m3	1,500 mg/m3	8,900 mg/m3
paraffinic distillate, light, hydrotreated (mild)	140 mg/m3	1,500 mg/m3	8,900 mg/m3

Ingredient	Original IDLH	Revised IDLH
paraffinic distillate, heavy, hydrotreated (mild)	2,500 mg/m3	Not Available
paraffinic distillate, light, hydrotreated (mild)	2,500 mg/m3	Not Available

MATERIAL DATA


Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more.

Toxicity and Irritation data for petroleum-based mineral oils are related to chemical components and vary as does the composition and source of the original crude. A small but definite risk of occupational skin cancer occurs in workers exposed to persistent skin contamination by oils over a period of years. This risk has been attributed to the presence of certain polycyclic aromatic hydrocarbons (PAH) (typified by benz[a]pyrene).

NOTE L: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3% DMSO extract as measured by IP 346.

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Overalls.

- ▶ P.V.C apron.
- ▶ Barrier cream.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	yellow		
Physical state	Liquid	Relative density (Water = 1)	0.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Applicable
Melting point / freezing point (°C)	Not Applicable	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>250	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	<0.01	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Applicable

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.

Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>High inhaled concentrations of mixed hydrocarbons may produce narcosis characterised by nausea, vomiting and lightheadedness. Inhalation of aerosols may produce severe pulmonary oedema, pneumonitis and pulmonary haemorrhage. Inhalation of petroleum hydrocarbons consisting substantially of low molecular weight species (typically C2-C12) may produce irritation of mucous membranes, incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and anaesthetic stupor.</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Inhalation of oil droplets/ aerosols may cause discomfort and may produce chemical pneumonitis.</p>
Ingestion	<p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Ingestion of petroleum hydrocarbons may produce irritation of the pharynx, oesophagus, stomach and small intestine with oedema and mucosal ulceration resulting; symptoms include a burning sensation in the mouth and throat. Large amounts may produce narcosis with nausea and vomiting, weakness or dizziness, slow and shallow respiration, swelling of the abdomen, unconsciousness and convulsions. Myocardial injury may produce arrhythmias, ventricular fibrillation and electrocardiographic changes.</p>
Skin Contact	<p>The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives .</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Petroleum hydrocarbons may produce pain after direct contact with the eyes. Slight, but transient disturbances of the corneal epithelium may also result. The aromatic fraction may produce irritation and lachrymation.</p>
Chronic	<p>On the basis of epidemiological data, it has been concluded that prolonged inhalation of the material, in an occupational setting, may produce cancer in humans.</p> <p>On the basis of epidemiological data, the material is regarded as carcinogenic to humans. There is sufficient data to establish a causal association between human exposure to the material and the development of cancer.</p> <p>Principal route of exposure is by skin contact; lesser exposures include inhalation of fumes from hot oils, oil mists or droplets.</p> <p>Prolonged contact with mineral oils carries with it the risk of skin conditions such as oil folliculitis, eczematous dermatitis, pigmentation of the face (melanosis) and warts on the sole of the foot (plantar warts). With highly refined mineral oils no appreciable systemic effects appear to result through skin absorption.</p> <p>Repeated or prolonged exposure to mixed hydrocarbons may produce narcosis with dizziness, weakness, irritability, concentration and/or memory loss, tremor in the fingers and tongue, vertigo, olfactory disorders, constriction of visual field, paraesthesias of the extremities, weight loss and anaemia and degenerative changes in the liver and kidney. Chronic exposure by petroleum workers, to the lighter hydrocarbons, has been associated with visual disturbances, damage to the central nervous system, peripheral neuropathies (including numbness and paraesthesias), psychological and neurophysiological deficits, bone marrow toxicities (including hypoplasia possibly due to benzene) and hepatic and renal involvement. Chronic dermal exposure to petroleum hydrocarbons may result in defatting which produces localised dermatoses.</p> <p>Repeated application of mildly hydrotreated oils (principally paraffinic), to mouse skin, induced skin tumours; no tumours were</p>

	induced with severely hydrotreated oils.	
VACUUM PUMP OIL	TOXICITY	IRRITATION
	Not Available	Not Available
paraffinic distillate, heavy, hydrotreated (mild)	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50; 2.18 mg/14h ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50; >5000 mg/kg ^[2]	
paraffinic distillate, light, hydrotreated (mild)	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50; 2.18 mg/14h ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50; >5000 mg/kg ^[2]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

VACUUM PUMP OIL	<p>Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.</p> <p>The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids.</p>
PARAFFINIC DISTILLATE, LIGHT, HYDROTREATED (MILD)	*Q8 MSDS
VACUUM PUMP OIL & PARAFFINIC DISTILLATE, HEAVY, HYDROTREATED (MILD) & PARAFFINIC DISTILLATE, LIGHT, HYDROTREATED (MILD)	<p>The materials included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives; The potential toxicity of a specific distillate base oil is inversely related to the severity or extent of processing the oil has undergone, since:</p> <ul style="list-style-type: none"> · The adverse effects of these materials are associated with undesirable components, and · The levels of the undesirable components are inversely related to the degree of processing; · Distillate base oils receiving the same degree or extent of processing will have similar toxicities; · The potential toxicity of <i>residual base oils</i> is independent of the degree of processing the oil receives. · The reproductive and developmental toxicity of the distillate base oils is inversely related to the degree of processing. <p>The degree of refining influences the carcinogenic potential of the oils. Whereas mild acid / earth refining processes are inadequate to substantially reduce the carcinogenic potential of lubricant base oils, hydrotreatment and / or solvent extraction methods can yield oils with no carcinogenic potential.</p> <p>Unrefined and mildly refined distillate base oils contain the highest levels of undesirable components, have the largest variation of hydrocarbon molecules and have shown the highest potential carcinogenic and mutagenic activities. Highly and severely refined distillate base oils are produced from unrefined and mildly refined oils by removing or transforming undesirable components.</p> <p>for Unrefined and Mildly Refined Distillate Base Oils</p> <p>Acute toxicity: LD50s of >5000 mg/kg (bw) and >2g/kg (bw) for the oral and dermal routes of exposure, respectively, have been observed in rats dosed with an unrefined light paraffinic distillate. The same material was also reported to be "moderately irritating" to the skin of rabbits. When tested for eye irritation in rabbits, the material produced Draize scores of 3.0 and 4.0 (unwashed/washed eyes) at 24 hours, with the scores returning to zero by 48 hours. The material was reported to be "not sensitising" when tested in guinea pigs</p> <p>Repeat dose toxicity: 200, 1000 and 2000 mg/kg (bw)/day of an unrefined base oil has been applied undiluted to the skin of male and female rabbit..</p>
PARAFFINIC DISTILLATE, HEAVY, HYDROTREATED (MILD) & PARAFFINIC DISTILLATE, LIGHT, HYDROTREATED (MILD)	WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

VACUUM PUMP OIL	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

paraffinic distillate, heavy, hydrotreated (mild)	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	>1mg/l	1
	ErC50	72h	Algae or other aquatic plants	>1000mg/l	1
	EC50	48h	Crustacea	>1000mg/l	1
	EC50	96h	Algae or other aquatic plants	>1000mg/l	1

paraffinic distillate, light, hydrotreated (mild)	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	>1mg/l	1
	EC50	48h	Crustacea	>1000mg/l	1

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the oxygen transfer between the air and the water

Oils of any kind can cause:

- drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- lethal effects on fish by coating gill surfaces, preventing respiration
- asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation.

For petroleum distillates:

Environmental fate:

When petroleum substances are released into the environment, four major fate processes will take place: dissolution in water, volatilization, biodegradation and adsorption. These processes will cause changes in the composition of these UVCB substances. In the case of spills on land or water surfaces, photodegradation-another fate process-can also be significant.

Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

For hydrocarbons:

Environmental fate:

The lower molecular weight hydrocarbons are expected to form a "slick" on the surface of waters after release in calm sea conditions. This is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals.

Some hydrocarbon will become associated with benthic sediments, and it is likely to be spread over a fairly wide area of sea floor.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <ul style="list-style-type: none"> ▸ DO NOT allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Authority for disposal. ▸ Bury or incinerate residue at an approved site.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
paraffinic distillate, heavy, hydrotreated (mild)	Not Available
paraffinic distillate, light, hydrotreated (mild)	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
paraffinic distillate, heavy, hydrotreated (mild)	Not Available
paraffinic distillate, light, hydrotreated (mild)	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

paraffinic distillate, heavy, hydrotreated (mild) is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans
Singapore Permissible Exposure Limits of Toxic Substances

paraffinic distillate, light, hydrotreated (mild) is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans
Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AICC / Australia	Yes

National Inventory	Status
Non-Industrial Use	
Canada - DSL	Yes
Canada - NDSL	No (paraffinic distillate, heavy, hydrotreated (mild); paraffinic distillate, light, hydrotreated (mild))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (paraffinic distillate, light, hydrotreated (mild))
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</p>

SECTION 16 Other information

Revision Date	09/04/2021
Initial Date	30/03/2021

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

SDS Version Summary

Version	Date of Update	Sections Updated
1.2	09/04/2021	Chronic Health, Classification, Disposal, Engineering Control, Personal Protection (other), Physical Properties, Spills (major)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

Vaptreat

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 571364 (25 liter)

Version No: 6.6

Safety Data Sheet

Issue Date: 06/10/2020

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Vaptreat
Chemical Name	Not Applicable
Synonyms	Polymer and antifoam 571364 (25 liter)
Chemical formula	Not Applicable
Other means of identification	571364 (25 liter), 571364, 641 719120 (25 ltr)

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	- Evaporator treatment - water treatment. Certified by NSF/ANSI in accordance with Standard 60 - Drinking water treatment chemicals.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Vaptreat

Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
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Signal word	Not Applicable
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Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	100	<u>Non-hazardous ingredient</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: <ul style="list-style-type: none">▶ Wash out immediately with water.▶ If irritation continues, seek medical attention.▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: <ul style="list-style-type: none">▶ Flush skin and hair with running water (and soap if available).▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none">▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.▶ Other measures are usually unnecessary.

Ingestion	<ul style="list-style-type: none"> ▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.
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Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▸ Use water delivered as a fine spray to control fire and cool adjacent area. ▸ Do not approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment.
Major Spills	<ul style="list-style-type: none"> ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Control personal contact with the substance, by using protective equipment.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Avoid contamination of water, foodstuffs, feed or seed. None known



- X — Must not be stored together
 0 — May be stored together with specific preventions
 + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available


Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
Vaptreat	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
Non-hazardous ingredient	Not Available	Not Available

MATERIAL DATA

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	Wear general protective gloves, eg. light weight rubber gloves. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
Body protection	See Other protection below
Other protection	No special equipment needed when handling small quantities. OTHERWISE: <ul style="list-style-type: none"> ▶ Overalls. ▶ Barrier cream.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	PALE YELLOW		
Physical state	Liquid	Relative density (Water = 1)	1.03 - 1.05
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available

Continued...

Vaptreat

pH (as supplied)	8 - 10	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
Eye	Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

Vaptreat	TOXICITY	IRRITATION
	Not Available	Not Available
Non-hazardous ingredient	TOXICITY	IRRITATION
	Not Available	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗

Vaptrat

Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Vaptrat	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Non-hazardous ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Non-hazardous ingredient	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
Non-hazardous ingredient	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Non-hazardous ingredient is found on the following regulatory lists

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	06/10/2020
Initial Date	03/07/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

SDS Version Summary

Version	Date of Update	Sections Updated
5.6	06/10/2020	Classification, Synonyms, Use

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

VARIO HYDRAZINE 2 RGT SOLUTION

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 666665

Version No: 2.2

Safety Data Sheet

Issue Date: 26/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	VARIO HYDRAZINE 2 RGT SOLUTION
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	SULPHURIC ACID with not more than 51% acid or BATTERY FLUID, ACID
Chemical formula	Not Applicable
Other means of identification	666665, 63-1964

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	REAGENT
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300

Association / Organisation	Dutch nat. poison centre
Emergency telephone numbers	+ 31 30 274 88 88
Other emergency telephone numbers	+ 31-10-4877700

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Corrosive to Metals Category 1, Acute Toxicity (Inhalation) Category 2, Skin Corrosion/Irritation Category 1, Carcinogenicity Category 1A
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Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H290	May be corrosive to metals.
H330	Fatal if inhaled.
H314	Causes severe skin burns and eye damage.
H350	May cause cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7664-93-9	30-40	<u>sulfuric acid</u>
100-10-7	2.5-5	<u>p-dimethylaminobenzaldehyde</u>

SECTION 4 First aid measures**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to strong acids:

- ▶ Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- ▶ Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- ▶ Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- ▶ Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the desiccating action of the acid on proteins in specific tissues.

INGESTION:

- ▶ Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- ▶ **DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.**
- ▶ Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- ▶ Charcoal has no place in acid management.
- ▶ Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- ▶ Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- ▶ Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- ▶ Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. **DO NOT use neutralising agents or any other additives.** Several litres of saline are required.
- ▶ Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.

- Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear full body protective clothing with breathing apparatus. ▸ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered to be a significant fire risk. ▸ Acids may react with metals to produce hydrogen, a highly flammable and explosive gas. Decomposition may produce toxic fumes of: sulfur oxides (SOx)

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▸ Check regularly for spills and leaks. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. 																																													
Major Spills	Chemical Class:acidic compounds, inorganic For release onto land: recommended sorbents listed in order of priority. <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>foamed glass - pillows</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>expanded mineral - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>foamed glass - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, W, P, DGC</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>expanded mineral -particulate</td> <td>1</td> <td>blower</td> <td>skidloader</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>foamed glass- particulate</td> <td>2</td> <td>blower</td> <td>skidloader</td> <td>R, W, P, DGC</td> </tr> <tr> <td>foamed glass - particulate</td> <td>3</td> <td>throw</td> <td>skidloader</td> <td>R, W, P, DGC</td> </tr> </tbody> </table> Legend DGC: Not effective where ground cover is dense R: Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					foamed glass - pillows	1	throw	pitchfork	R, P, DGC, RT	expanded mineral - particulate	2	shovel	shovel	R, I, W, P, DGC	foamed glass - particulate	2	shovel	shovel	R, W, P, DGC	LAND SPILL - MEDIUM					expanded mineral -particulate	1	blower	skidloader	R, I, W, P, DGC	foamed glass- particulate	2	blower	skidloader	R, W, P, DGC	foamed glass - particulate	3	throw	skidloader	R, W, P, DGC
SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS																																										
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expanded mineral -particulate	1	blower	skidloader	R, I, W, P, DGC																																										
foamed glass- particulate	2	blower	skidloader	R, W, P, DGC																																										
foamed glass - particulate	3	throw	skidloader	R, W, P, DGC																																										

Continued...

VARIO HYDRAZINE 2 RGT SOLUTION

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;
R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

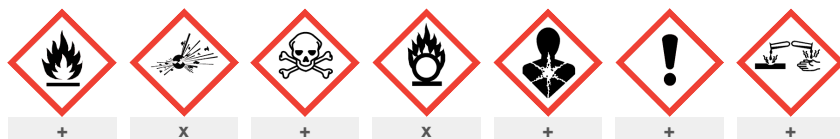
SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ DO NOT use aluminium or galvanised containers ▶ Check regularly for spills and leaks ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt.</p>
Storage incompatibility	<ul style="list-style-type: none"> ▶ Inorganic acids are generally soluble in water with the release of hydrogen ions. The resulting solutions have pH's of less than 7.0. ▶ Inorganic acids neutralise chemical bases (for example: amines and inorganic hydroxides) to form salts - neutralisation can generate dangerously large amounts of heat in small spaces. ▶ Reacts with mild steel, galvanised steel / zinc producing hydrogen gas which may form an explosive mixture with air. ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous <p>Sulfuric acid :</p> <ul style="list-style-type: none"> ▶ is a strong oxidiser ▶ reacts with water or steam ▶ reacts violently with many substances including reducing agents, combustible materials, organic substances, alkalis, ammonium tetraperoxochromate, aniline, 1,2-ethanediamine, ethanolamine, isoprene, mesityl oxide, endo--norbanecarboxylic acid ethyl ester, perchlorates, sodium carbonate, zinc chlorate ▶ reacts, possibly causing ignition or explosion, with many substances, including non-oxidising mineral acids, organic acids, bases, reducing agents, acetic anhydride, acetone cyanohydrin, acetonitrile, acrolein, acrylates, acrylonitrile, alcohols, aldehydes, alkylene oxides, allyl alcohol, allyl chloride, substituted allyls, 2-aminoethanol, ammonium hydroxide, bromine pentafluoride, n-butylaldehyde, caprolactam solution, carbides, caesium acetylene carbide, chlorine trifluoride, chlorates, chlorosulfonic acid, cresols, cuprous nitride, diisobutylene, ethylene cyanohydrin, ethylene diamine, ethylene glycol, ethyleneimine, fulminates, glycols, hydrochloric acid, iodine heptafluoride, iron, isocyanates, ketones, lithium silicide, mercuric nitride, 2-methylacetonitrile, powdered metals, nitric acid, p-nitrotoluene, pentasilver trihydroxydiaminophosphate, perchloric acid, phenols, phosphorus, picrates, potassium chlorate, potassium permanganate, beta-propiolactone, propylene oxide, pyridine, rubidium acetylene, silver permanganate, sodium, sodium chlorate, sodium hydroxide, styrene monomer, zinc phosphide ▶ increases the explosive sensitivity of nitromethane ▶ incompatible with 2-amino-5-nitrothiazole, 2-aminothiazole, ammonia, aliphatic amines, alkanolamines, amides, organic anhydrides, isocyanate, vinyl acetate, alkylene oxides, epichlorohydrin ▶ attacks some plastics, rubber and coatings ▶ reacts with metals to produce flammable hydrogen gas



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	sulfuric acid	Sulfuric acid	1 mg/m3	3 mg/m3	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
sulfuric acid	Not Available	Not Available	Not Available
p-dimethylaminobenzaldehyde	8.2 mg/m3	90 mg/m3	250 mg/m3

Ingredient	Original IDLH	Revised IDLH
sulfuric acid	15 mg/m3	Not Available
p-dimethylaminobenzaldehyde	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
p-dimethylaminobenzaldehyde	E	≤ 0.01 mg/m ³

Notes:

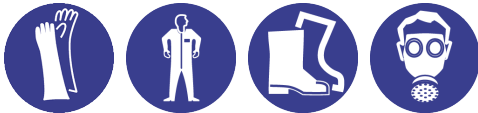
Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

NOTE: Detector tubes for sulfuric acid, measuring in excess of 1 mg/m3, are commercially available.

Based on controlled inhalation studies the TLV-TWA is thought to be protective against the significant risk of pulmonary irritation and incorporates a margin of safety so as to prevent injury to the skin and teeth seen in battery workers acclimatised to workplace concentrations of 16 mg/m3. Experimental evidence in normal unacclimated humans indicates the recognition, by all subjects, of odour, taste or irritation at 3 mg/m3 or 5 mg/m3.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▸ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ▸ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▸ Elbow length PVC gloves ▸ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

VARIO HYDRAZINE 2 RGT SOLUTION

Material	CPI
NATURAL RUBBER	A
NATURAL+NEOPRENE	A
NEOPRENE	A
NEOPRENE/NATURAL	A
NITRILE	A
PE	A
PVC	A
SARANEX-23	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Yellow coloured liquid with pungent odour;mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	1.22
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	<1	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>100	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Contact with alkaline material liberates heat
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects.</p> <p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs.</p> <p>Acidic corrosives produce respiratory tract irritation with coughing, choking and mucous membrane damage. Symptoms of exposure may include dizziness, headache, nausea and weakness. In more severe exposures, pulmonary oedema may be evident either immediately or after a latent period of 5-72 hours.</p>
Ingestion	<p>Ingestion of acidic corrosives may produce circumoral burns with a distinct discolouration of the mucous membranes of the mouth, throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Oedema of the epiglottis may produce respiratory distress and possibly, asphyxia.</p> <p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p>
Skin Contact	<p>Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.</p> <p>Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Direct eye contact with acid corrosives may produce pain, lachrymation, photophobia and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possible irreversible damage.</p>
Chronic	<p>Repeated or prolonged exposure to acids may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur.</p> <p>On the basis of epidemiological data, it has been concluded that prolonged inhalation of the material, in an occupational setting, may produce cancer in humans.</p> <p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Occupational exposure to strong inorganic acid mists containing sulfuric acid is designated by IARC to be carcinogenic, increased risk of laryngeal cancer being seen with chronic exposures. Repeated minor exposures to mists can cause erosion of teeth and inflammation of the upper respiratory tract leading to chronic bronchitis. Repeated skin contact with dilute solutions may produce dermatitis.</p>

VARIO HYDRAZINE 2 RGT SOLUTION	TOXICITY	IRRITATION
	Not Available	Not Available
sulfuric acid	TOXICITY	IRRITATION
	Inhalation(Mouse) LC50; 0.85 mg/l4h ^[1]	Eye (rabbit): 1.38 mg SEVERE
	Oral (Rat) LD50; >300 mg/kg ^[1]	Eye (rabbit): 5 mg/30sec SEVERE
p-dimethylaminobenzaldehyde	TOXICITY	IRRITATION
	Oral (Rat) LD50; >2000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

VARIO HYDRAZINE 2 RGT SOLUTION

VARIO HYDRAZINE 2 RGT SOLUTION	for acid mists, aerosols, vapours Data from assays for genotoxic activity in vitro suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airways from direct exposure to inhaled acidic mists, just as mucous plays an important role in protecting the gastric epithelium from its auto-secreted hydrochloric acid.
SULFURIC ACID	Occupational exposures to strong inorganic acid mists of sulfuric acid: WARNING: For inhalation exposure <u>ONLY</u> : This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS
P-DIMETHYLAMINOBENZALDEHYDE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.
VARIO HYDRAZINE 2 RGT SOLUTION & SULFURIC ACID & P-DIMETHYLAMINOBENZALDEHYDE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

VARIO HYDRAZINE 2 RGT SOLUTION	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
sulfuric acid	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	Not Available	Crustacea	0.15mg/l	2
	LC50	96h	Fish	0.75mg/l	2
	EC50	72h	Algae or other aquatic plants	2.56mg/l	2
	EC50	48h	Crustacea	3.05mg/l	2
p-dimethylaminobenzaldehyde	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	1.58mg/l	2
	LC50	96h	Fish	41.1-51mg/l	4
	EC50	72h	Algae or other aquatic plants	41.3mg/l	2
	EC50	48h	Crustacea	1.58mg/l	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5

Sulfuric acid is soluble in water and remains indefinitely in the environment as sulfate.

Large discharges may contribute to the acidification of water and be fatal to aquatic life and soil micro-organisms. Large discharges may also contribute to the acidification of effluent treatment systems and injure sewage treatment organisms.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

VARIO HYDRAZINE 2 RGT SOLUTION

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
p-dimethylaminobenzaldehyde	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
p-dimethylaminobenzaldehyde	LOW (LogKOW = 1.81)

Mobility in soil

Ingredient	Mobility
p-dimethylaminobenzaldehyde	LOW (KOC = 15.22)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ DO NOT allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Treat and neutralise at an approved treatment plant.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Land transport (UN)

UN number	2796	
UN proper shipping name	SULPHURIC ACID with not more than 51% acid or BATTERY FLUID, ACID	
Transport hazard class(es)	Class	8
	Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	Not Applicable
	Limited quantity	1 L

Air transport (ICAO-IATA / DGR)

UN number	2796	
UN proper shipping name	Sulphuric acid with 51% or less acid; Battery fluid, acid	
Transport hazard class(es)	ICAO/IATA Class	8
	ICAO / IATA Subrisk	Not Applicable

VARIO HYDRAZINE 2 RGT SOLUTION

	ERG Code	8L
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	855
	Cargo Only Maximum Qty / Pack	30 L
	Passenger and Cargo Packing Instructions	851
	Passenger and Cargo Maximum Qty / Pack	1 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y840
	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L

Sea transport (IMDG-Code / GGVSee)

UN number	2796	
UN proper shipping name	SULPHURIC ACID with not more than 51% acid or BATTERY FLUID, ACID	
Transport hazard class(es)	IMDG Class	8
	IMDG Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-A, S-B
	Special provisions	Not Applicable
	Limited Quantities	1 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
sulfuric acid	Not Available
p-dimethylaminobenzaldehyde	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
sulfuric acid	Not Available
p-dimethylaminobenzaldehyde	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****sulfuric acid is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans
Singapore Permissible Exposure Limits of Toxic Substances**p-dimethylaminobenzaldehyde is found on the following regulatory lists**

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (sulfuric acid; p-dimethylaminobenzaldehyde)

Continued...

VARIO HYDRAZINE 2 RGT SOLUTION

National Inventory	Status
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend:
Yes = All CAS declared ingredients are on the inventory
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	26/09/2016
Initial Date	26/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WEARBRO FLUX 262 PF

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 603068

Version No: 6.11

Safety Data Sheet

Issue Date: 14/09/2017

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WEARBRO FLUX 262 PF
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	603068, 1056672

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	WELDING FLUX
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
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Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Reproductive Toxicity Category 1B
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Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H360	May damage fertility or the unborn child.
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Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P280	Wear protective gloves and protective clothing.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
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Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
12712-38-8	<2.5	<u>potassium borate - K2B4O7</u>
12280-03-4*	10-20	<u>Disodiumoctaborate tetrahydrate</u>
7732-18-5	25-35	<u>water</u>
10043-35-3	45-55	<u>boric acid</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

The material may induce methaemoglobinaemia following exposure.

- ▶ Initial attention should be directed at oxygen delivery and assisted ventilation if necessary. Hyperbaric oxygen has not demonstrated substantial benefits.
- ▶ Hypotension should respond to Trendelenburg's position and intravenous fluids; otherwise dopamine may be needed.
- ▶ Symptomatic patients with methaemoglobin levels over 30% should receive methylene blue. (Cyanosis, alone, is not an indication for treatment). The usual dose is 1-2 mg/kg of a 1% solution (10 mg/ml) IV over 50 minutes; repeat, using the same dose, if symptoms of hypoxia fail to subside within 1 hour.
- ▶ Thorough cleansing of the entire contaminated area of the body, including the scalp and nails, is of utmost importance.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comment
1. Methaemoglobin in blood	1.5% of haemoglobin	During or end of shift	B, NS, SQ

B: Background levels occur in specimens collected from subjects **NOT** exposed

NS: Non-specific determinant; also observed after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

For acute or repeated short term exposures to boron and its compounds:

- ▶ Nausea, vomiting, diarrhoea and epigastric pain, haematemesis and blue-green discolouration of both faeces and vomitus characterise adult boron intoxication.
- ▶ Access and correct any abnormalities found in airway and circulation.
- ▶ A tidal volume of 10-15 mg/kg should be maintained.
- ▶ Emesis should be induced unless the patient is in coma, is experiencing seizures or has lost the gag reflex. If any of these are present, gastric lavage should be performed with a large-bore tube after endotracheal intubation or in the presence of continuous respiratory action.
- ▶ Activated charcoal is probably not of value though its use might be indicated following gastric evacuation. Catharsis might be useful to eliminate any borates remaining in the gastro-intestinal tract (magnesium sulfate: adults, 30 gms: children 250 mg/kg).
- ▶ Peritoneal dialysis and haemodialysis remove some borates.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. <p>May emit poisonous fumes. May emit corrosive fumes.</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Wear impervious gloves and safety goggles. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>Boric acid:</p> <ul style="list-style-type: none"> ▶ is a weak acid ▶ is incompatible with alkali carbonates, hydroxides (forming borate salts), strong reducing agents and alkali metals ▶ reacts violently with potassium metal ▶ forms heat-sensitive explosive compound on contact with acetic anhydride ▶ Segregate from alcohol, water. ▶ Avoid strong bases.



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
boric acid	6 mg/m ³	23 mg/m ³	830 mg/m ³

Ingredient	Original IDLH	Revised IDLH
potassium borate - K2B4O7	Not Available	Not Available
Disodiumoctaborate tetrahydrate	Not Available	Not Available
water	Not Available	Not Available
boric acid	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
potassium borate - K2B4O7	E	≤ 0.01 mg/m ³
Disodiumoctaborate tetrahydrate	D	> 0.01 to ≤ 0.1 mg/m ³

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA


Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more.

For inorganic borates and tetraborates:

No data are currently available to establish a causal link between inhalation exposures to sodium tetraborates and chronic respiratory and/or systemic effects.

An occupationally important toxic effect of the sodium tetraborates is their acute irritant effect when in contact with skin and the mucous membranes of the eyes, nose and other sites of the respiratory tract. The irritant properties increase with decreasing water of hydration due to the exothermic effect of hydration.

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

WEARBRO FLUX 262 PF

Material	CPI
BUTYL	A
NEOPRENE	A
VITON	A
NATURAL RUBBER	C
NITRILE	C

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant.

Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	-AUS / Class1 P2	-

Continued...

PVA	C
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* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

up to 50	1000	-	-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	-2 P2
up to 100	10000	-	-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	White paste with characteristic odour; partly mixes with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	1.3
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	6	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>100	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	2.30	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control
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	<p>measures be used in an occupational setting.</p> <p>Borates, as represented by borax, may act as simple respiratory irritants. In a study of the respiratory effects of borax dust on active borax workers, the incidence of respiratory symptoms, pulmonary function and abnormalities of chest radiographs were related to estimated exposures. Dryness of the mouth, nose or throat, dry cough, nose bleeds, sore throat, productive cough, shortness of breath and chest tightness were related to exposures of 4 mg/m3 or more</p>
Ingestion	<p>The substance and/or its metabolites may bind to haemoglobin inhibiting normal uptake of oxygen. This condition, known as "methaemoglobinemia", is a form of oxygen starvation (anoxia).</p> <p>Symptoms include cyanosis (a bluish discolouration skin and mucous membranes) and breathing difficulties.</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p> <p>Symptoms of borate poisoning include nausea, vomiting, diarrhoea, epigastric pain. These may be accompanied headache, weakness and a distinctive red skin rash. In severe cases there may be shock, increased heart rate and the skin may appear blue.</p> <p>Ingestion or percutaneous absorption of boric acid causes nausea, abdominal pain, diarrhoea and violent vomiting, sometimes bloody, which may be accompanied by headache and weakness, and characteristic erythematous (abnormally red) lesions on the skin. In severe cases, shock with fall in arterial pressure, tachycardia (increase in heart rate) and cyanosis (blue skin colour) may occur. Marked central nervous system irritation, oliguria (small volume of urine), and anuria (absence of or defective excretion of urine) may be present.</p>
Skin Contact	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis.</p> <p>Boric acid is not absorbed through intact skin but is readily absorbed through areas of damaged, abraded, burned skin, areas of active dermatitis</p> <p>Irritation and skin reactions are possible with sensitive skin</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p>
Chronic	<p>There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects.</p> <p>Chronic boric acid poisoning is characterized by mild gastrointestinal irritation, loss of appetite, disturbed digestion, nausea, possibly vomiting and a hard blotchy rash. Dryness of skin, reddening of tongue, loss of hair, conjunctivitis, and kidney injury have also been reported.</p> <p>[Occupational Diseases]</p> <p>Long term exposure to boric acid may be of more concern, causes kidney damage and eventually kidney failure.</p> <p>Chronic poisoning by borates may be characterised gastrointestinal disturbances and skin rash. Chronic absorption of small amounts of borax causes mild gastroenteritis and dermatitis.</p> <p>Chronic feeding studies involving borate administration to rats and dogs leads to accumulation in the testes, germ cell depletion and testicular atrophy.</p>

WEARBRO FLUX 262 PF	TOXICITY	IRRITATION
	Not Available	Not Available
potassium borate - K2B4O7	TOXICITY	IRRITATION
	Oral (Rat) LD50; 2660 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: adverse effect observed (irritating) ^[1]
Disodiumoctaborate tetrahydrate	TOXICITY	IRRITATION
	Oral (Rat) LD50; 2000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50; 2550 mg/kg * ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
water	TOXICITY	IRRITATION
	Oral (Rat) LD50; >90000 mg/kg ^[2]	Not Available

boric acid	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50; >2.12 mg/l4h ^[1]	Skin (human): 15 mg/3d -I- mild
	Oral (Rat) LD50; >2600 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

POTASSIUM BORATE - K2B4O7	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. for sodium tetraborate (borax) Reproductive effector in rats. Mutagenic towards bacteria.
WATER	No significant acute toxicological data identified in literature search.
BORIC ACID	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
WEARBRO FLUX 262 PF	Not Available	Not Available	Not Available	Not Available	Not Available
potassium borate - K2B4O7	NOEC(ECx)	336h	Crustacea	2.4mg/l	2
	LC50	96h	Fish	74mg/l	2
	EC50	72h	Algae or other aquatic plants	40mg/l	2
	EC50	96h	Algae or other aquatic plants	15.4mg/l	2
Disodiumoctaborate tetrahydrate	Not Available	Not Available	Not Available	Not Available	Not Available
water	Not Available	Not Available	Not Available	Not Available	Not Available
boric acid	NOEC(ECx)	576h	Fish	0.001mg/L	5
	LC50	96h	Fish	70-80mg/l	4
	BCF	672h	Fish	<3.2	7
	EC50	72h	Algae or other aquatic plants	40.2mg/l	2
	EC50	48h	Crustacea	230mg/L	5
	EC50	96h	Algae or other aquatic plants	15.4mg/l	2

Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data
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For boron and borates:

Environmental fate:

Boron is generally found in nature bound to oxygen and is never found as the free element. Atmospheric boron may be in the form of particulate matter or aerosols as borides, boron oxides, borates, boranes, organoboron compounds, trihalide boron compounds, or borazines. Borates are relatively soluble in water, and will probably be removed from the atmosphere by precipitation and dry deposition.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
water	LOW	LOW
boric acid	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
boric acid	LOW (BCF = 0)

Mobility in soil

Ingredient	Mobility
boric acid	LOW (KOC = 35.04)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
potassium borate - K2B4O7	Not Available
Disodiumoctaborate tetrahydrate	Not Available
water	Not Available

Product name	Group
boric acid	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
potassium borate - K2B4O7	Not Available
Disodiumoctaborate tetrahydrate	Not Available
water	Not Available
boric acid	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

potassium borate - K2B4O7 is found on the following regulatory lists

Not Applicable

Disodiumoctaborate tetrahydrate is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

water is found on the following regulatory lists

Not Applicable

boric acid is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (Disodiumoctaborate tetrahydrate)
Canada - DSL	No (Disodiumoctaborate tetrahydrate)
Canada - NDSL	No (Disodiumoctaborate tetrahydrate; water; boric acid)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (Disodiumoctaborate tetrahydrate)
Japan - ENCS	Yes
Korea - KECI	No (Disodiumoctaborate tetrahydrate)
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	No (Disodiumoctaborate tetrahydrate)
Taiwan - TCSI	Yes
Mexico - INSQ	No (Disodiumoctaborate tetrahydrate)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	14/09/2017
Initial Date	14/09/2017

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by Author!Te, from Chemwatch.

WELDING ELECTRODE 18/8-321N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699397

Version No: 4.5

Safety Data Sheet

Issue Date: 19/06/2019

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE 18/8-321N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 699397 (2.5 x 350 mm), 699405 (3.2 x 350 mm), 699413 (3.2 x 300 mm)
Chemical formula	Not Applicable
Other means of identification	699397, 699413, 699435, 7754026

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7440-02-0	11-13	<u>nickel</u>
7440-47-3	17-19	<u>chromium</u>
Not Available	67-71	Non classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p>
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	<ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives. ▶ Generally not applicable.
Inhalation	<ul style="list-style-type: none"> ▶ Generally not applicable.
Ingestion	<ul style="list-style-type: none"> ▶ Generally not applicable.

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER, CO2 or FOAM.

- ▶ Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- ▶ **DO NOT** use halogenated fire extinguishing agents.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Reacts with acids producing flammable / explosive hydrogen (H ₂) gas
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. <p>Slight hazard when exposed to heat, flame and oxidisers.</p>
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. ▶ DO NOT use water or foam as generation of explosive hydrogen may result. <p>May emit poisonous fumes. May emit corrosive fumes.</p> <p>Articles and manufactured articles may constitute a fire hazard where polymers form their outer layers or where combustible packaging remains in place.</p> <p>Certain substances, found throughout their construction, may degrade or become volatile when heated to high temperatures. This may create a secondary hazard.</p> <p>Welding arc and metal sparks can ignite combustibles.</p>

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> · Do not use compressed air to remove metal dusts from floors, beams or equipment · Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. · Use non-sparking handling equipment, tools and natural bristle brushes. · Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations · Cover and reseal partially empty containers. <p>If molten:</p> <ul style="list-style-type: none"> ▶ Contain the flow using dry sand or salt flux as a dam. ▶ All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. ▶ Allow the spill to cool before remelting scrap. <p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Clean up all spills immediately. ▶ Wear protective clothing, safety glasses, dust mask, gloves. ▶ Secure load if safe to do so.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<p>For molten metals:</p> <ul style="list-style-type: none"> · Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<p>Generally packaging as originally supplied with the article or manufactured item is sufficient to protect against physical hazards. If repackaging is required ensure the article is intact and does not show signs of wear. As far as is practically possible, reuse the original packaging or something providing a similar level of protection to both the article and the handler.</p>
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WELDING ELECTRODE 18/8-321N

Storage incompatibility

- ▶ WARNING: Avoid or control reaction with peroxides. All *transition metal* peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively.
- Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.
- ▶ Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.
- Metals exhibit varying degrees of activity. Reaction is reduced in the massive form (sheet, rod, or drop), compared with finely divided forms. The less active metals will not burn in air but:
 - ▶ can react exothermically with oxidising acids to form noxious gases.
 - ▶ Finely divided metal powders develop pyrophoricity when a critical specific surface area is exceeded; this is ascribed to high heat of oxide formation on exposure to air.
 - ▶ Safe handling is possible in relatively low concentrations of oxygen in an inert gas.
 - ▶ Several pyrophoric metals, stored in glass bottles have ignited when the container is broken on impact.
 - ▶ Many metals in elemental form react exothermically with compounds having active hydrogen atoms (such as acids and water) to form flammable hydrogen gas and caustic products.
 - ▶ Elemental metals may react with azo/diazo compounds to form explosive products.
 - ▶ Some elemental metals form explosive products with halogenated hydrocarbons.



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	nickel	Nickel: Metal	1 mg/m ³	Not Available	Not Available	Not Available
Singapore Permissible Exposure Limits of Toxic Substances	chromium	Chromium, metal and inorganic compounds, as Cr: Metal and Cr III compounds	0.5 mg/m ³	Not Available	Not Available	Not Available
Singapore Permissible Exposure Limits of Toxic Substances	chromium	Nuisance particulates	10 mg/m ³	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
nickel	4.5 mg/m ³	50 mg/m ³	99 mg/m ³
chromium	1.5 mg/m ³	17 mg/m ³	99 mg/m ³

Ingredient	Original IDLH	Revised IDLH
nickel	10 mg/m ³	Not Available
chromium	250 mg/m ³	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

Continued...

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide. 200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

<p>Appropriate engineering controls</p>	<p>Articles or manufactured items, in their original condition, generally don't require engineering controls during handling or in normal use.</p> <p>Exceptions may arise following extensive use and subsequent wear, during recycling or disposal operations where substances, found in the article, may be released to the environment.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Metal dusts must be collected at the source of generation as they are potentially explosive.</p> <ul style="list-style-type: none"> ▶ Avoid ignition sources. ▶ Good housekeeping practices must be maintained.
<p>Personal protection</p>	
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
<p>Skin protection</p>	<p>See Hand protection below</p>
<p>Hands/feet protection</p>	<ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p> <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
<p>Body protection</p>	<p>See Other protection below</p>
<p>Other protection</p>	<p>Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.</p> <ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream.

Respiratory protection

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

Respiratory protection not normally required due to the physical form of the product.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Welding electrode, grey, insoluble in water		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Not normally a hazard due to non-volatile nature of product</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves</p>

	<p>be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p> <p>Chrome fume, as the chrome VI oxide, is corrosive to the skin and may aggravate pre-existing skin conditions such as dermatitis and eczema. As a potential skin sensitiser, the fume may cause dermatoses to appear suddenly and without warning. Absorption of chrome VI compounds through the skin can cause systemic poisoning effecting the kidneys and liver.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases.</p> <p>Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Chromium(III) is considered an essential trace nutrient serving as a component of the "glucose tolerance factor" and a cofactor for insulin action. High concentrations of chromium are also found in RNA. Trivalent chromium is the most common form found in nature.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr2O3 or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE 18/8-321N	TOXICITY	IRRITATION
	Not Available	Not Available
nickel	TOXICITY	IRRITATION
	Oral (Rat) LD50; 5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
chromium	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; >5.41 mg/l4h ^[1] Oral (Rat) LD50; >5000 mg/kg ^[1]	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS.

Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<p>WELDING ELECTRODE 18/8-321N</p>	<p>Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy.</p> <p>Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.</p>
<p>NICKEL</p>	<p>Oral (rat) TDLo: 500 mg/kg/5D-I Inhalation (rat) TCLo: 0.1 mg/m³/24H/17W-C</p> <p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.</p> <p>Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]</p>
<p>CHROMIUM</p>	<p>Gastrointestinal tumours, lymphoma, musculoskeletal tumours and tumours at site of application recorded.</p> <p>For chrome(III) and other valence states (except hexavalent):</p> <p>For inhalation exposure, all trivalent and other chromium compounds are treated as particulates, not gases.</p> <p>The mechanisms of chromium toxicity are very complex, and although many studies on chromium are available, there is a great deal of uncertainty about how chromium exerts its toxic influence. Much more is known about the mechanisms of hexavalent chromium toxicity than trivalent chromium toxicity. There is an abundance of information available on the carcinogenic potential of chromium compounds and on the genotoxicity and mutagenicity of chromium compounds in experimental systems. No significant acute toxicological data identified in literature search.</p> <p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Tenth Annual Report on Carcinogens: Substance known to be Carcinogenic [National Toxicology Program: U.S. Dep. of Health and Human Services 2002]</p>
<p>WELDING ELECTRODE 18/8-321N & NICKEL</p>	<p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>

<p>Acute Toxicity</p>	<p>✗</p>	<p>Carcinogenicity</p>	<p>✗</p>
<p>Skin Irritation/Corrosion</p>	<p>✗</p>	<p>Reproductivity</p>	<p>✗</p>
<p>Serious Eye Damage/Irritation</p>	<p>✗</p>	<p>STOT - Single Exposure</p>	<p>✗</p>
<p>Respiratory or Skin sensitisation</p>	<p>✗</p>	<p>STOT - Repeated Exposure</p>	<p>✗</p>
<p>Mutagenicity</p>	<p>✗</p>	<p>Aspiration Hazard</p>	<p>✗</p>

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

<p>WELDING ELECTRODE 18/8-321N</p>	<p>Endpoint</p>	<p>Test Duration (hr)</p>	<p>Species</p>	<p>Value</p>	<p>Source</p>
	<p>Not Available</p>	<p>Not Available</p>	<p>Not Available</p>	<p>Not Available</p>	<p>Not Available</p>
<p>nickel</p>	<p>Endpoint</p>	<p>Test Duration (hr)</p>	<p>Species</p>	<p>Value</p>	<p>Source</p>
	<p>EC50(ECx)</p>	<p>72h</p>	<p>Algae or other aquatic plants</p>	<p>0.18mg/l</p>	<p>1</p>
	<p>LC50</p>	<p>96h</p>	<p>Fish</p>	<p>0.168mg/L</p>	<p>4</p>
	<p>EC50</p>	<p>72h</p>	<p>Algae or other aquatic plants</p>	<p>0.18mg/l</p>	<p>1</p>
	<p>EC50</p>	<p>48h</p>	<p>Crustacea</p>	<p>>100mg/l</p>	<p>1</p>

Continued...

WELDING ELECTRODE 18/8-321N

	EC50	96h	Algae or other aquatic plants	0.36mg/l	2
chromium	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	<0.001mg/l	2
	LC50	96h	Fish	0.106mg/L	4
	EC50	72h	Algae or other aquatic plants	0.026-0.208mg/L	4
	EC50	48h	Crustacea	<0.001mg/l	2
	EC50	96h	Algae or other aquatic plants	36mg/L	4
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms.

Chromium in the oxidation state +3 (the trivalent form) is poorly absorbed by cells found in microorganisms, plants and animals. Chromate anions (CrO₄⁻, oxidation state +6, the hexavalent form) are readily transported into cells and toxicity is closely linked to the higher oxidation state.

Chromium Ecotoxicology:

Toxicity in Aquatic Organisms:

Chromium is harmful to aquatic organisms in very low concentrations.

Since chromium compounds cannot volatilize from water, transport of chromium from water to the atmosphere is not likely, except by transport in windblown sea sprays. Most of the chromium released into water will ultimately be deposited in the sediment. A very small percentage of chromium can be present in water in both soluble and insoluble forms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
nickel	Not Available
chromium	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nickel	Not Available
chromium	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****nickel is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL)

Values for Manufactured Nanomaterials (MNMS)

Singapore Permissible Exposure Limits of Toxic Substances

chromium is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International WHO List of Proposed Occupational Exposure Limit (OEL)
Values for Manufactured Nanomaterials (MNMS)

Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (nickel; chromium)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (nickel; chromium)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	19/06/2019
Initial Date	28/09/2016

CONTACT POINT

Continued...

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

SDS Version Summary

Version	Date of Update	Sections Updated
3.5	19/06/2019	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Advice to Doctor, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), Fire Fighter (fire incompatibility), First Aid (inhaled), First Aid (skin), First Aid (swallowed), Handling Procedure, Ingredients, Personal Protection (other), Personal Protection (Respirator), Personal Protection (hands/feet), Spills (major), Storage (storage incompatibility), Storage (suitable container)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE 23 14 322N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699421

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE 23 14 322N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 699421 (2.5 x 300 mm), 699439 (3.2 x 350 mm), 699447 (4.0 x350 mm)
Chemical formula	Not Applicable
Other means of identification	699421, 699439, 699447, 7754027

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	95-98	Non classified ingredients
7440-02-0	1-2	<u>nickel</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▸ Particulate bodies from welding spatter may be removed carefully. ▸ DO NOT attempt to remove particles attached to or embedded in eye. ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital. ▸ For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> ▸ Place eye pads or light clean dressings over both eyes. ▸ Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> ▸ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. ▶ Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▶ Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible	nickel	Nickel: Metal	1 mg/m3	Not Available	Not Available	Not Available

Continued...

WELDING ELECTRODE 23 14 322N

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Exposure Limits of Toxic Substances						

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
nickel	4.5 mg/m3	50 mg/m3	99 mg/m3

Ingredient	Original IDLH	Revised IDLH
nickel	10 mg/m3	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable)

	No special equipment required due to the physical form of the product.
Body protection	See Other protection below
Other protection	Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomfoting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Welding electrode, grey, insoluble in water		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE 23 14 322N	TOXICITY	IRRITATION
	Not Available	Not Available

nickel	TOXICITY	IRRITATION
	Oral (Rat) LD50; 5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING ELECTRODE 23 14 322N	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.
NICKEL	Oral (rat) TDLo: 500 mg/kg/5D-I Inhalation (rat) TCLo: 0.1 mg/m ³ /24H/17W-C The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]
WELDING ELECTRODE 23 14 322N & NICKEL	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE 23 14 322N	Endpoint	Test Duration (hr)	Species	Value	Source
		Not Available	Not Available	Not Available	Not Available
nickel	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.18mg/l	1
	LC50	96h	Fish	0.168mg/L	4
	EC50	72h	Algae or other aquatic plants	0.18mg/l	1
	EC50	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	0.36mg/l	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Management Authority for disposal. ▸ Bury residue in an authorised landfill.

SECTION 14 Transport information**Labels Required**

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
nickel	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nickel	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****nickel is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (nickel)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (nickel)

National Inventory	Status
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend:
Yes = All CAS declared ingredients are on the inventory
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE ACA 384

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 758474 (50pcs 6.3X305MM)

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE ACA 384
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	758474 (50pcs 6.3X305MM), 758474, 7754031

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
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WELDING ELECTRODE ACA 384

Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	99	Non-classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
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	<ul style="list-style-type: none"> ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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WELDING ELECTRODE ACA 384

Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE ACA 384	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE ACA 384	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.

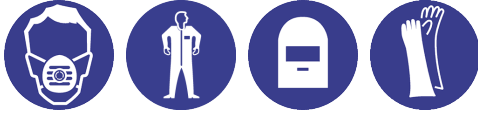
For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1 @ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1 @ P2	@1 @ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1 @ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	BLACK		
Physical state	Manufactured	Relative density (Water = 1)	1.6-1.9
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	600 - 760	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

**WELDING ELECTRODE
ACA 384****TOXICITY**

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

**WELDING ELECTRODE
ACA 384****WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

WELDING ELECTRODE ACA 384

Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.
In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).
A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE ACA 384	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

WELDING ELECTRODE ACA 384

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE ALBRONZE 344

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 606457 (3.2 x 350 mm)

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE ALBRONZE 344
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	606457 (3.2 x 350 mm), 5112-07, 606457

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtec	Dutch nat. poison centre	24hrs - Chemtec
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WELDING ELECTRODE ALBRONZE 344

Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	99	Non classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
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	<ul style="list-style-type: none"> ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
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Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

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Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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WELDING ELECTRODE ALBRONZE 344

Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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WELDING ELECTRODE ALBRONZE 344

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE ALBRONZE 344	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE ALBRONZE 344	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.

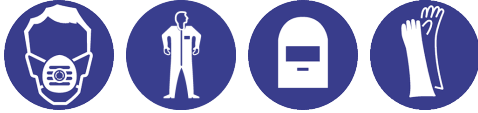
For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	>600	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE ALBRONZE 344**TOXICITY**

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE ALBRONZE 344**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

WELDING ELECTRODE ALBRONZE 344

Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.
In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).
A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE ALBRONZE 344	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

WELDING ELECTRODE ALBRONZE 344

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
--------------	-----------

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE CH 2 382

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 233684 (3.2 x 350 mm)

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE CH 2 382
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	233684 (3.2 x 350 mm), 233684, 7754034

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
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WELDING ELECTRODE CH 2 382

Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
----------------	----------------

Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	100	Non-classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
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	<ul style="list-style-type: none"> ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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WELDING ELECTRODE CH 2 382

Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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WELDING ELECTRODE CH 2 382

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE CH 2 382	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE CH 2 382	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.

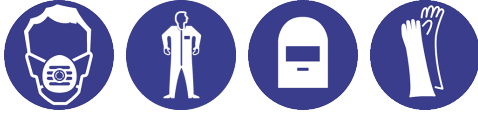
For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

WELDING ELECTRODE CH 2 382

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	~7.5
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE CH 2 382**TOXICITY**

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE CH 2 382**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

WELDING ELECTRODE CH 2 382

Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.
In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).
A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.

Acute Toxicity	✘	Carcinogenicity	✘
Skin Irritation/Corrosion	✘	Reproductivity	✘
Serious Eye Damage/Irritation	✘	STOT - Single Exposure	✘
Respiratory or Skin sensitisation	✘	STOT - Repeated Exposure	✘
Mutagenicity	✘	Aspiration Hazard	✘

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE CH 2 382	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE DUPLEX 325N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699454

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE DUPLEX 325N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 699454 (2.5 x 300 mm), 699462 (3.2 x 350 mm),
Chemical formula	Not Applicable
Other means of identification	699454, 699462, 7754035

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
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WELDING ELECTRODE DUPLEX 325N

Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	95-98	Non classified ingredients
7440-02-0	1-2	<u>nickel</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▸ Particulate bodies from welding spatter may be removed carefully. ▸ DO NOT attempt to remove particles attached to or embedded in eye. ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital. ▸ For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> ▸ Place eye pads or light clean dressings over both eyes. ▸ Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> ▸ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. ▶ Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▶ Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible	nickel	Nickel: Metal	1 mg/m3	Not Available	Not Available	Not Available

Continued...

WELDING ELECTRODE DUPLEX 325N

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Exposure Limits of Toxic Substances						

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
nickel	4.5 mg/m3	50 mg/m3	99 mg/m3

Ingredient	Original IDLH	Revised IDLH
nickel	10 mg/m3	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable)

	No special equipment required due to the physical form of the product.
Body protection	See Other protection below
Other protection	Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomfoting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Welding electrode, grey, insoluble in water		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) particles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE DUPLEX 325N	TOXICITY	IRRITATION
	Not Available	Not Available

WELDING ELECTRODE DUPLEX 325N

nickel	TOXICITY	IRRITATION
	Oral (Rat) LD50; 5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING ELECTRODE DUPLEX 325N	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.
NICKEL	Oral (rat) TDLo: 500 mg/kg/5D-I Inhalation (rat) TCLo: 0.1 mg/m ³ /24H/17W-C The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]
WELDING ELECTRODE DUPLEX 325N & NICKEL	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE DUPLEX 325N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
nickel	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.18mg/l	1
	LC50	96h	Fish	0.168mg/L	4
	EC50	72h	Algae or other aquatic plants	0.18mg/l	1
	EC50	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	0.36mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
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Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Management Authority for disposal. ▸ Bury residue in an authorised landfill.

SECTION 14 Transport information**Labels Required**

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
nickel	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nickel	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****nickel is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (nickel)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (nickel)

WELDING ELECTRODE DUPLEX 325N

National Inventory	Status
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend:
Yes = All CAS declared ingredients are on the inventory
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE GPO 302N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 683664

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE GPO 302N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 683664: 2.5 x 350 mm (909 Electrodes, 16 kg), 683672: 3.2 x 350 mm (588 Electrodes, 17 kg), 683680: 4.0 x 350 mm (369 Electrodes, 16 kg), 699165: 2.5 x 350 mm (295 Electrodes, 5.2 kg), 699173: 3.2 x 350 mm (190 Electrodes, 5.4 kg),
Chemical formula	Not Applicable
Other means of identification	683664, 23-3822, 683672, 683680, 699165, 699173

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
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Signal word	Not Applicable
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Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	>95	Non classified ingredients

SECTION 4 First aid measures

Description of first aid measures

<p>Eye Contact</p>	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. ▶ Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▶ Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Continued...

WELDING ELECTRODE GPO 302N

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE GPO 302N	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE GPO 302N	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	>600	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr2O3 or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE GPO 302N**TOXICITY**

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE GPO 302N

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.</p>
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Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE GPO 302N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE GPR-300 H

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699645

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE GPR-300 H
Chemical Name	Not Applicable
Synonyms	Product Part Number: 699231, 699249, 699256, 658179, 658187, 699629, 669637, 699645,
Chemical formula	Not Applicable
Other means of identification	699645, 63-2035, 658179, 658187, 669637, 699249, 699256, 699629

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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WELDING ELECTRODE GPR-300 H

Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	100	Non classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
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	<ul style="list-style-type: none"> ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection**Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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Continued...

WELDING ELECTRODE GPR-300 H

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE GPR-300 H	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE GPR-300 H	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.

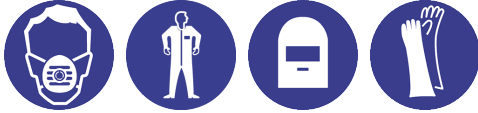
For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

WELDING ELECTRODE GPR-300 H

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p>
	<p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p>
	<p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p>
	<p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE
GPR-300 H

TOXICITY

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE
GPR-300 H

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.</p>
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Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE GPR-300 H	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE IMPACT 329S

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 519728

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE IMPACT 329S
Chemical Name	Not Applicable
Synonyms	Product Part Number: 519728 (3.2 x 350 mm) 519751 (4.0 x 350 mm)
Chemical formula	Not Applicable
Other means of identification	519728, 519751, 7754038

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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WELDING ELECTRODE IMPACT 329S

Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
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Signal word	Not Applicable
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Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	>95	Non classified ingredients
7440-02-0	1-2	<u>nickel</u>
7440-48-4	1-2	<u>cobalt</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p>
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WELDING ELECTRODE IMPACT 329S

	<ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures**Extinguishing media**

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Continued...

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection**Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

WELDING ELECTRODE IMPACT 329S

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	nickel	Nickel: Metal	1 mg/m3	Not Available	Not Available	Not Available
Singapore Permissible Exposure Limits of Toxic Substances	cobalt	Nuisance particulates	10 mg/m3	Not Available	Not Available	Not Available
Singapore Permissible Exposure Limits of Toxic Substances	cobalt	Cobalt, elemental and inorganic compounds, as Co	0.02 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
nickel	4.5 mg/m3	50 mg/m3	99 mg/m3
cobalt	0.18 mg/m3	2 mg/m3	20 mg/m3

Ingredient	Original IDLH	Revised IDLH
nickel	10 mg/m3	Not Available
cobalt	20 mg/m3	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>

WELDING ELECTRODE IMPACT 329S

Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▸ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▸ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▸ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▸ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below
Other protection	<p>Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.</p>

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomfoting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Odourless green welding electrode; does not mix with water.		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420-820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available

Continued...

Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available
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SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr2O3 or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure.</p>

WELDING ELECTRODE IMPACT 329S

	This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders. Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful. Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.	
WELDING ELECTRODE IMPACT 329S	TOXICITY	IRRITATION
	Not Available	Not Available
nickel	TOXICITY	IRRITATION
	Oral (Rat) LD50; 5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
cobalt	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Inhalation(Rat) LC50; <=0.05 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50; ~550 mg/kg ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING ELECTRODE IMPACT 329S	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.
NICKEL	Oral (rat) TDLo: 500 mg/kg/5D-I Inhalation (rat) TCLo: 0.1 mg/m ³ /24H/17W-C Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]
COBALT	Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.
WELDING ELECTRODE IMPACT 329S & NICKEL & COBALT	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
NICKEL & COBALT	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.

Acute Toxicity	✘	Carcinogenicity	✘
Skin Irritation/Corrosion	✘	Reproductivity	✘
Serious Eye Damage/Irritation	✘	STOT - Single Exposure	✘
Respiratory or Skin sensitisation	✘	STOT - Repeated Exposure	✘
Mutagenicity	✘	Aspiration Hazard	✘

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Continued...

WELDING ELECTRODE IMPACT 329S

WELDING ELECTRODE IMPACT 329S	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

nickel	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.18mg/l	1
	LC50	96h	Fish	0.168mg/L	4
	EC50	72h	Algae or other aquatic plants	0.18mg/l	1
	EC50	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	0.36mg/l	2

cobalt	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	0.01-0.015mg/l	1
	LC50	96h	Fish	1.512mg/l	2
	EC50	48h	Crustacea	5.89mg/l	2
	EC50	96h	Algae or other aquatic plants	23.8mg/l	2

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group

Continued...

Product name	Group
nickel	Not Available
cobalt	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nickel	Not Available
cobalt	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

nickel is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL)

Values for Manufactured Nanomaterials (MNMS)

Singapore Permissible Exposure Limits of Toxic Substances

cobalt is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

FEI Equine Prohibited Substances List - Controlled Medication

FEI Equine Prohibited Substances List (EPSL)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL)

Values for Manufactured Nanomaterials (MNMS)

Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (nickel; cobalt)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (nickel; cobalt)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend:

Yes = All CAS declared ingredients are on the inventory

No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE LH 314N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699264

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE LH 314N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 699264: 2.5 x 350 mm (161 Electrodes, 4.0 kg), 699272: 3.2 x 450 mm (96 Electrodes, 5.0 kg), 699280: 4.0 x 450 mm (78 Electrodes, 5.6 kg), 699652: 3.2 x 450 mm (342 Electrodes, 17 kg), 699660: 4.0 x 450 mm (270 Electrodes, 19 kg),
Chemical formula	Not Applicable
Other means of identification	699264, 1346590, 699272, 699280, 699652

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
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Signal word	Not Applicable
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Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	100	Non classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures**Personal precautions, protective equipment and emergency procedures**

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection**Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Continued...

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE LH 314N	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE LH 314N	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▸ For outdoor work, natural ventilation is generally sufficient. ▸ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▸ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▸ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▸ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▸ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▸ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▸ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Welding electrode, grey, insoluble in water		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr2O3 or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE LH 314N**TOXICITY**

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE LH 314N

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.</p>
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Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE LH 314N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE LHH 314H

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699298

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE LHH 314H
Chemical Name	Not Applicable
Synonyms	Product Part Number: 699298: 4.0 x 450 mm (54 Electrodes, 5.5 kg), 699306: 5.0 x 450 mm (36 Electrodes, 5.5 kg), 699678: 4.0 x 450 mm (162 Electrodes, 17 kg), 699686: 5.0 x 450 mm (108 Electrodes, 17 kg),
Chemical formula	Not Applicable
Other means of identification	699298, 1346589, 699306, 699678, 699686

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	100	Non classified ingredients

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. ▶ For "arc eye", i.e. welding flash or UV light burns to the eye: ▶ Place eye pads or light clean dressings over both eyes. ▶ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
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	<ul style="list-style-type: none"> ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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WELDING ELECTRODE LHH 314H

Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE LHH 314H	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
WELDING ELECTRODE LHH 314H	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.

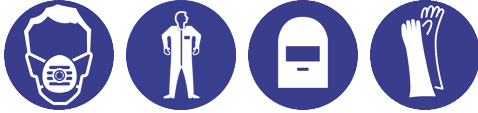
For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below

Other protection

Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1 @ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1 @ P2	@1 @ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1 @ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Welding electrode, grey, insoluble in water		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	>600	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Hazardous decomposition products

See section 5

SECTION 11 Toxicological information**Information on toxicological effects**

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr2O3 or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE LHH 314H**TOXICITY**

Not Available

IRRITATION

Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING ELECTRODE LHH 314H**WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Continued...

	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.</p>
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Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE LHH 314H	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
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Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Transport in bulk in accordance with the ICG Code

Product name	Ship Type
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SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#!/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE LHL 319N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 683631

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE LHL 319N
Chemical Name	Not Applicable
Synonyms	Product Part Number:683631 (2.5 x 350 mm), 683649 (3.2 x 350 mm)
Chemical formula	Not Applicable
Other means of identification	683631, 683649, 7754040

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	>95	Non classified ingredients
7440-02-0	<5	<u>nickel</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▸ Particulate bodies from welding spatter may be removed carefully. ▸ DO NOT attempt to remove particles attached to or embedded in eye. ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital. ▸ For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> ▸ Place eye pads or light clean dressings over both eyes. ▸ Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> ▸ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

WELDING ELECTRODE LHL 319N

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. ▶ Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▶ Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible	nickel	Nickel: Metal	1 mg/m3	Not Available	Not Available	Not Available

WELDING ELECTRODE LHL 319N

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Exposure Limits of Toxic Substances						

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
nickel	4.5 mg/m3	50 mg/m3	99 mg/m3

Ingredient	Original IDLH	Revised IDLH
nickel	10 mg/m3	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable)

	No special equipment required due to the physical form of the product.
Body protection	See Other protection below
Other protection	Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomfoting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) particles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE LHL 319N	TOXICITY	IRRITATION
	Not Available	Not Available

WELDING ELECTRODE LHL 319N

nickel	TOXICITY	IRRITATION
	Oral (Rat) LD50; 5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING ELECTRODE LHL 319N	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.
NICKEL	Oral (rat) TDLo: 500 mg/kg/5D-I Inhalation (rat) TCLo: 0.1 mg/m ³ /24H/17W-C The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]
WELDING ELECTRODE LHL 319N & NICKEL	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE LHL 319N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
nickel	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.18mg/l	1
	LC50	96h	Fish	0.168mg/L	4
	EC50	72h	Algae or other aquatic plants	0.18mg/l	1
	EC50	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	0.36mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
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Continued...

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.

SECTION 14 Transport information**Labels Required**

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
nickel	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nickel	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****nickel is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (nickel)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (nickel)

National Inventory	Status
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE LHR 320N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 683656

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE LHR 320N
Chemical Name	Not Applicable
Synonyms	Product Part Number: 683656 (2.5 x 350 mm), 699389 (3.2 x 350 mm)
Chemical formula	Not Applicable
Other means of identification	683656, 699389, 7754041

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen	Wilhelmsen Ships Service AS* Central Warehouse
Address	186 Pandan Loop Singapore 128376 Singapore	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+65 6395 4545	Not Available	+31 10 4877 777
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com	wss.rotterdam@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	24hrs - Chemtrec	Dutch nat. poison centre
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Emergency telephone numbers	+31-10-4877700	+31-10-4877700	+ 31 88 7558561
Other emergency telephone numbers	+31-10-4877700	+1 800 424 9300	+ 31 10 4877700
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	>95	Non classified ingredients
7440-02-0	<2	<u>nickel</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▸ Particulate bodies from welding spatter may be removed carefully. ▸ DO NOT attempt to remove particles attached to or embedded in eye. ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital. ▸ For "arc eye", i.e. welding flash or UV light burns to the eye: ▸ Place eye pads or light clean dressings over both eyes. ▸ Seek medical assistance. <p>For THERMAL burns:</p> <ul style="list-style-type: none"> ▸ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. ▶ Welding arc and metal sparks can ignite combustibles.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▶ Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible	nickel	Nickel: Metal	1 mg/m3	Not Available	Not Available	Not Available

Continued...

WELDING ELECTRODE LHR 320N

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Exposure Limits of Toxic Substances						

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
nickel	4.5 mg/m3	50 mg/m3	99 mg/m3

Ingredient	Original IDLH	Revised IDLH
nickel	10 mg/m3	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3

TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable)

WELDING ELECTRODE LHR 320N

	No special equipment required due to the physical form of the product.
Body protection	See Other protection below
Other protection	Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomfoting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7

Continued...

Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>

WELDING ELECTRODE LHR 320N	TOXICITY	IRRITATION
	Not Available	Not Available

nickel	TOXICITY	IRRITATION
	Oral (Rat) LD50; 5000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING ELECTRODE LHR 320N	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1). A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.
NICKEL	Oral (rat) TDLo: 500 mg/kg/5D-I Inhalation (rat) TCLo: 0.1 mg/m ³ /24H/17W-C The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]
WELDING ELECTRODE LHR 320N & NICKEL	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE LHR 320N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
nickel	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	72h	Algae or other aquatic plants	0.18mg/l	1
	LC50	96h	Fish	0.168mg/L	4
	EC50	72h	Algae or other aquatic plants	0.18mg/l	1
	EC50	48h	Crustacea	>100mg/l	1
	EC50	96h	Algae or other aquatic plants	0.36mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
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Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.

SECTION 14 Transport information**Labels Required**

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
nickel	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
nickel	Not Available

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****nickel is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (nickel)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (nickel)

National Inventory	Status
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes

Legend:
Yes = All CAS declared ingredients are on the inventory
No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

Powered by AuthorITe, from Chemwatch.

WELDING ELECTRODE LHT 318N

Wilhelmsen Ships Service (S) Pte. Ltd.

Part Number: 699330

Version No: 2.2

Safety Data Sheet

Issue Date: 28/09/2016

Print Date: 24/03/2022

L.GHS.SGP.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	WELDING ELECTRODE LHT 318N
Chemical Name	Not Applicable
Synonyms	Product Part No.: 699330 (2.5 7754042)
Chemical formula	Not Applicable
Other means of identification	699330, 699348, 7754042

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Wilhelmsen Ships Service (S) Pte. Ltd.	Wilhelmsen Ships Service AS* Central Warehouse	Outback (M)SDS portal: http://jr.chemwatch.net/outb/account/autologin?login=wilhelmsen
Address	186 Pandan Loop Singapore 128376 Singapore	Willem Barentszstraat 50 Rotterdam Netherlands	-----Use our Outback portal to obtain our (M)SDSs in other languages and/or format.----- For questions relating to our SDSs please use Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com ----- Norway
Telephone	+65 6395 4545	+31 10 4877 777	Not Available
Fax	Not Available	Not Available	Not Available
Website	http://www.wilhelmsen.com/services/maritime/compan	http://www.wilhelmsen.com	http://www.wilhelmsen.com
Email	wss.singapore@wilhelmsen.com	wss.rotterdam@wilhelmsen.com	wss.global.sdsinfo@wilhelmsen.com

Registered company name	Wilhelmsen Ships Service AS* Central Warehouse
Address	Willem Barentszstraat 50 Rotterdam Netherlands
Telephone	+31 10 4877 777
Fax	Not Available
Website	http://www.wilhelmsen.com
Email	wss.rotterdam@wilhelmsen.com

Emergency telephone number

Association / Organisation	24hrs - Chemtrec	Dutch nat. poison centre	24hrs - Chemtrec
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Emergency telephone numbers	+31-10-4877700	+ 31 88 7558561	+31-10-4877700
Other emergency telephone numbers	+31-10-4877700	+ 31 10 4877700	+1 800 424 9300
Association / Organisation	Dutch nat. poison centre		
Emergency telephone numbers	+ 31 30 274 88 88		
Other emergency telephone numbers	+ 31-10-4877700		

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification	Not Applicable
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Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	<98	Non classified ingredients
15096-52-3	>2	<u>sodium aluminium fluoride</u>

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▸ Particulate bodies from welding spatter may be removed carefully. ▸ DO NOT attempt to remove particles attached to or embedded in eye. ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital. ▸ For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> ▸ Place eye pads or light clean dressings over both eyes. ▸ Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> ▸ Do NOT remove contact lens
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	<ul style="list-style-type: none"> ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Continued...

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	Slight hazard when exposed to heat, flame and oxidisers.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. <p>When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.</p> <p>Welding arc and metal sparks can ignite combustibles.</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Secure load if safe to do so. ▸ Bundle/collect recoverable product.
Major Spills	<ul style="list-style-type: none"> ▸ Minor hazard. ▸ Clear area of personnel. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area.
Other information	▸ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>For aluminas (aluminium oxide):</p> <p>Incompatible with hot chlorinated rubber.</p> <p>In the presence of chlorine trifluoride may react violently and ignite.</p> <p>-May initiate explosive polymerisation of olefin oxides including ethylene oxide.</p> <p>Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.</p>



X — Must not be stored together

O — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Continued...

WELDING ELECTRODE LHT 318N

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Singapore Permissible Exposure Limits of Toxic Substances	sodium aluminium fluoride	Fluorides, as F	2.5 mg/m ³	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
WELDING ELECTRODE LHT 318N	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
sodium aluminium fluoride	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH).

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

NOTE: Detector tubes for carbon monoxide, measuring in excess of 2 ppm, are commercially available for detection of carbon monoxide.

200 ppm carbon monoxide in air will produce headache, mental dullness and dizziness in a few hours; 600 ppm will produce identical symptoms in less than half an hour and may produce unconsciousness in 1.5 hours; 4000 ppm is fatal in less than an hour.

The TLV-TWA and STEL is recommended to keep blood carboxyhaemoglobin (CoHb) levels below 3.5% in workers so as to prevent adverse neurobehavioural changes and to maintain cardiovascular exercise.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics.

For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide.

WARNING: For inhalation exposure ONLY: This substance has been classified by the IARC as Group 1: **CARCINOGENIC TO HUMANS**

The International Agency for Research on Cancer (IARC) has classified occupational exposures to **respirable** (<5 µm) crystalline silica as being carcinogenic to humans. This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease.

For aluminium oxide:


The experimental and clinical data indicate that aluminium oxide acts as an "inert" material when inhaled and seems to have little effect on the lungs nor does it produce significant organic disease or toxic effects when exposures are kept under reasonable control.

[Documentation of the Threshold Limit Values], ACGIH, Sixth Edition

The TLV is based on the exposures to aluminium chloride and the amount of hydrolysed acid and the corresponding acid TLV to provide the same degree of freedom from irritation. Workers chronically exposed to aluminium dusts and fumes have developed severe pulmonary reactions including fibrosis, emphysema and pneumothorax. A much rarer encephalopathy has also been described.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>For manual arc welding operations the nature of ventilation is determined by the location of the work.</p> <ul style="list-style-type: none"> ▶ For outdoor work, natural ventilation is generally sufficient. ▶ For indoor work, conducted in open spaces, use mechanical (general exhaust or plenum) ventilation.
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Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p>
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear general protective gloves, eg. light weight rubber gloves.</p> <ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>No special equipment required due to the physical form of the product.</p>
Body protection	See Other protection below
Other protection	<p>Before starting; consider that protection should be provided for all personnel within 10 metres of any open arc welding operation. Welding sites must be adequately shielded with screens of non flammable materials. Screens should permit ventilation at floor and ceiling levels.</p>

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1 @ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1 @ P2	@1 @ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1 @ PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Dark		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Odourless	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	420 - 820	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available

Continued...

Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.</p> <p>Acute carbon monoxide exposure can mimic acute gastroenteritis or food poisoning with accompanying nausea and vomiting. Rapidly fatal cases of poisoning are characterised by congestion and hemorrhages in all organs. The extent of the tissue and organ damage is related to the duration of the post-hypoxic unconsciousness.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Contact with aluminas (aluminium oxides) may produce a form of irritant dermatitis accompanied by pruritus.</p> <p>Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles.</p> <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Chronic exposure to aluminas (aluminium oxides) of particle size 1.2 microns did not produce significant systemic or respiratory system effects in workers. Epidemiologic surveys have indicated an excess of nonmalignant respiratory disease in workers exposed to aluminum oxide during abrasives production.</p>

WELDING ELECTRODE LHT 318N

	<p>Very fine Al₂O₃ powder was not fibrogenic in rats, guinea pigs, or hamsters when inhaled for 6 to 12 months and sacrificed at periods up to 12 months following the last exposure.</p> <p>Long-term (chronic) exposure to low levels of carbon monoxide may produce heart disease and damage to the nervous system. Exposure of pregnant animals to carbon monoxide may cause low birthweight, increased foetal mortality and nervous system damage to the offspring.</p> <p>Carbon monoxide is a common cause of fatal poisoning in industry and homes.</p> <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Exposure to fume containing high concentrations of water-soluble chromium (VI) during the welding of stainless steels in confined spaces has been reported to result in chronic chrome intoxication, dermatitis and asthma. Certain insoluble chromium (VI) compounds have been named as carcinogens (by the ACGIH) in other work environments. Chromium may also appear in welding fumes as Cr₂O₃ or double oxides with iron.</p> <p>Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p>
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WELDING ELECTRODE LHT 318N	TOXICITY	IRRITATION
	Not Available	Not Available
sodium aluminium fluoride	TOXICITY	IRRITATION
	Oral (Rat) LD ₅₀ ; >5000 mg/kg ^[2]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

WELDING ELECTRODE LHT 318N	<p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p> <p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel.</p>
SODIUM ALUMINIUM FLUORIDE	<p>No significant acute toxicological data identified in literature search.</p> <p>For aluminium compounds:</p> <p>Aluminium present in food and drinking water is poorly absorbed through the gastrointestinal tract. The bioavailability of aluminium is dependent on the form in which it is ingested and the presence of dietary constituents with which the metal cation can complex Ligands in food can have a marked effect on absorption of aluminium, as they can either enhance uptake by forming absorbable (usually water soluble) complexes (e.g., with carboxylic acids such as citric and lactic), or reduce it by forming insoluble compounds (e.g., with phosphate or dissolved silicate).</p> <p>Considering the available human and animal data it is likely that the oral absorption of aluminium can vary 10-fold based on chemical form alone. Although bioavailability appears to generally parallel water solubility, insufficient data are available to directly extrapolate from solubility in water to bioavailability.</p> <p>For oral intake from food, the European Food Safety Authority (EFSA) has derived a tolerable weekly intake (TWI) of 1 milligram (mg) of aluminium per kilogram of bodyweight.</p>

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend: ✘ – Data either not available or does not till the criteria for classification
✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

WELDING ELECTRODE LHT 318N	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

sodium aluminium fluoride	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	3.6-6.8mg/l	4
	LC50	96h	Fish	47mg/l	4
	EC50	48h	Crustacea	3.6-6.8mg/l	4

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Although small amounts of fluorides are conceded to have beneficial effects, two forms of chronic toxic effect, dental fluorosis and skeletal fluorosis may be caused by excessive intake over long periods. Fluorides are absorbed by humans following inhalation of workplace and ambient air that has been contaminated, ingestion of drinking water and foods and dermal contact.

Fluoride accumulates, food-dependently in skeletal tissues of both aquatic and terrestrial vertebrates and invertebrates.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	
	NO

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
sodium aluminium fluoride	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
sodium aluminium fluoride	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

sodium aluminium fluoride is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

Singapore Permissible Exposure Limits of Toxic Substances

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (sodium aluminium fluoride)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	28/09/2016
Initial Date	28/09/2016

CONTACT POINT

- For quotations contact your local Customer Services - <http://wssdirectory.wilhelmsen.com/#/customerservices> - Responsible for safety data sheet Wilhelmsen Ships Service AS - Prepared by: Product HSE Manager, - Email: WSS.GLOBAL.SDSINFO@wilhelmsen.com - Telephone: Tel.: +31 10 4877775

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

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